

ईस "विस्फोटक", नागपुर
Telegram: 'EXPLOSIVES', Nagpur
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कार्यालयीन उद्देश्य के सभी पत्रादि
"मुख्य विस्फोटक नियंत्रक" के पदनाम से
भेजे जाएं, उनके व्यक्तिगत नाम से नहीं।

All communications intended for
this Office should be addressed to the
'Chief Controller of Explosives' and
NOT to him by name.



भारत सरकार

GOVERNMENT OF INDIA

पेट्रोलियम तथा विस्फोटक सुरक्षा संगठन

Petroleum and Explosives Safety Organisation

(पूर्व नाम- विस्फोटक विभाग)

(Formerly- Department of Explosives)

"ए" ब्लॉक, पाँचवा तल, केन्द्रीय कार्यालय परिसर,

"A" Block, 5th Floor, CGO Complex.

सेमीनरी हिल्स, नागपुर-440 006 (महा.)

Seminary Hills, Nagpur- 440006

संख्या/No. G-3(3)29/513

नागपुर, दिनांक/Nagpur, dated 6th January 2011

To,

M/s. Om Cylinder Testing Company,
Plot No. 1, Gali No. 14,
Village Wazirabad,
DELHI - 110 084

Sub:- Periodical examination and testing of CNG cylinders at your works at **Plot No. 1 & 2, Gali No. 14, Village Wazirabad, New Delhi** - under rule 35 of the Gas Cylinder Rules, 2004.

Dear Sirs,

Please refer to the inspection of your works by an officer of the office of the Jt. Chief Controller of Explosives, North Circle, Faridabad on 29/12/2010.

There is no objection to your carrying out periodic examination and testing of CNG cylinders in your above mentioned cylinder testing station subject to the observance of the following conditions: -

1. The degassing of the cylinders shall be done at the place approved by this office. The cylinders shall be fully degassed till they show 'O' reading for absence of the flammable gas when tested with explosive meter before subjecting the cylinders for testing.
2. Not more than five cylinders shall be degassed at a time.
3. The degassing and testing of cylinders shall be carried out only during daylight hours.
4. The examination and testing of cylinders shall be carried out only under continuous supervision of qualified and experienced personnel.
5. The cylinders, which have been approved for filling in writing by this office, shall only be undertaken for periodic examination/testing.
6. All provisions of the relevant Indian Standard Code of Practice for cylinders inclusive of visual inspection shall be observed.
7. CNG ONB cylinders shall be subjected to Ultrasonic flaw detection test as per Annex D to IS:15490:2004.
8. The cylinders passed in the periodical examination and testing shall be marked with the Code mark of the testing station and other relevant information as required under Rule 6 of the Gas Cylinders Rules, 2004. The due date for next hydrostatic stretch test or the date of expiry of service life of the cylinder, as the case may be, shall be clearly marked on the stainless steel ring inserted between the valve and the neck of the cylinders.
9. The quality Management System of the Testing Station shall be covered under **ISO:9001** certification from BIS or any other internationally reputed certifying agency with accreditation with NABCB (Indian Accreditation body) within six months.
10. Code mark of cylinders testing station shall be punched in conspicuous non pressure part of cylinders.

Contd..2/-

11. The requirements of provision of rule 35 of the said rules shall be followed and records of test and examination of cylinders shall be maintained for the service life of the cylinders. The data record maintenance system shall be fully computerized.
12. The cylinders found unserviceable (service life expired and failed in tests) shall be condemned as required under rule 36 of the said rules, and records thereof shall be furnished to this office on the 1st of January, April, July and October every year.
13. No change in the organizational set up and machinery of testing station shall be effected without obtaining approval of this office.
14. The other relevant provisions of the said rules are complied with.

The approval may be reviewed, amended or withdrawn at any time, if considered necessary in the interest of safety or if any of the conditions mentioned above is violated or not complied with.

This permission is valid for a period of **one year** from the date of issue of this letter, which may be extended further on submission of performance report.

The approval accorded under rule 35 of the Gas Cylinders Rules, 2004 does not absolve you from getting permission/clearance under other statutes/local Regulations, if any applicable for setting up and operation of a Cylinder Testing Station, which may please be noted.

A copy of lay out drawing is returned herewith duly endorsed in token of approval.

Yours faithfully,



(T.R.THOMAS)
Jt. Chief Controller of Explosives
for Chief Controller of Explosives

Copy together with a copy of the approved drawing is forwarded to the Jt. Chief Controller of Explosives, North Circle, Faridabad with reference to his memo No.FBD/PR-293 & G-3(3)29/513 dated 31.12.2010.

for Chief Controller of Explosives